





with angle-iron "cleats." This construction serves the purpose on most jobs and greatly reduces the weight, thereby making the implement easier to handle. Start with the scraper body and assemble it before cutting any other parts to size. Place the scraper under the tractor on a concrete floor or other level surface and block it securely at an angle of about 15 deg. as in Fig. 2. Be sure to get the assembled scraper blade centered under the tractor. With the blade thus in working position you can determine the exact length of the parts of the lift linkage, Fig. 1, and the dual drawbars, Fig. 4. Dimensions of these parts have been

purposely omitted as these measurements must be taken direct from the tractor on which the scraper is to be mounted. Ordinarily the lift linkage should be so assembled as to give a lift of about 3 in. above the ground when the tractor is on the level, Fig. 2. Of course, a higher lift can be arranged if desired. On some tractors it may be necessary to make the scraper body of a lesser height than indicated in order to allow room for the higher lift. Figs. 3 and 5 show how the drawbars are attached to the scraper and the tractor frame. Use lock washers under all nuts so that parts do not jar loose.