

F. artel FL you have cIMAPE 6DS Reddens + WORD DOC, Tulka to me. John Breckenridge Division WDDOC QWL Team

December 11, 1990

Members Present:

Bev Morn Jane Huttner Ed Fenner Linda Chellevold Bob du Vergey

Kathy Ewing Bill Plonty Linda Day Paul Sorensen

Linda brought Paul up-to-date on what we are doing as this was his first meeting. We prioritized the 18 problems and addressed the causes and results of each problem. Attached are the problems with the causes and results of each, and the prioritized list of the identified problems.

We identified two new problems:

Problem: OSSCHU does not update pair changes automatically for GDS. 14. Goal: Update OSSCHU automatically

Jane will check with Kathy Flancher on this:

Is she aware of problem? Is OSSCHU broke or working as designed? Is Bellcore aware of problem and where does it stand?

15. Problem: WDDOC for second circuit on a dual SLC SPOTS card (2 circuits/card) uses a different vintage card than the first circuit. Goal: Match SLC SPOTS cards on both circuits.

We identified who to send minutes to. They are as follows:

1.	John Breckenridge	7.	John Sokop
2.	Fred Tillman	8.	Jerry Kozar
3.	G ene Neyhart	9.	John Breckenfelder
4.	Bob Zimmerly	10.	QWL Teams Under Breckenridge
5.	Kathy Sterns	11.	George Walls
6.	Scott Theis	12.	Annie Crump

We also identified possible contacts in various departments for future use.

ICSC - Jo Rivers COG - Linda Helminski Business Office - Andy Etier Account Executives - Dick Greenwood Jane Mendelblatt Outside Engineering - Milt Washelesky Construction - Dennis Dosse

The next meeting is on January 8, 1990, at 9 a.m. and will be every second Tuesday of the month 9 a.m. to 1 p.m. Room 103B @ Ruierwood

Future meeting dates are:

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February 12 March 12 April 9 May 14 June 11 July 9 August 13 September 10 October 8 November 12 December 10

AGENDA

Tuesday, January 8, 1991

9:00 a.m.

- Get update on MAC clerks TIRKS' CD training
- Identify causes and results for the following problems
 - OSSCHU is not updated with pair changes automatically 1. for GDS.
 - 2. WDDOC for second circuit on a dual SLC SPOTS card (2 circuits/card) uses a different vintage card than the first circuit.
- Identify new problems.
- Bring solutions that eliminate the causes of:
 - 1. Untimely updating of WDDOC
 - RCC, CO, MAC, & WDDOC not having same len 2.

Also bring existing procedures for these items - and ideas for new procedures.

- Work on these two issues
- Bring ideas for SMAS problem



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WDDOC Problems December 11, 1990

- 1 Problem: MAC clerks don't have a clear understanding of TIRKS CD. Goal: Service clerks given ability to read TIRKS CD.
- 2a Problem: Untimely updating of WDDOC. Goal: Timely updating of WDDOC.
- 2b Problem: RCC and CO have one LEN, WDDOC has another and MAC a third. Goal: All three have same LEN.
- 3a Problem: Incomplete and wrong SMAS information on WDDOCs. Goal: Complete and correct SMAS information on WDDOC.
- 3b Problem: No clear criteria for SMAS with D5 CXR. Goal: Clear criteria for SMAS with D5.
- 3c Problem: Missing SMAS information on SLC5 where it is test capable. Goal: No missing SMAS, info on SLC Series 5 where it is test capable.
- 4 Problem: No cosmic tie pairs on WDDOC. Goal: Cosmic tie pairs noted on WDDOC.
- 5a Problem: WDDOCs are not being reviewed before being issued and released from CPC. Goal: Review WDDOCs before issuing and releasing from CPC.
- 5b Problem: Original or existing issue of WDDOC is not typed correctly. Goal: Accurately typed WDDOCs.
- 6 Problem: Jack information is missing or wrong on the WDDOC. Goal: Correct jack information.
- 7 Problem: Circuits designed wrong. Goal: Circuits designed correctly.
- 8 Problem: Wrong levels have to be manually correct on SLC DSØA level. Goal: Right levels automatically.
- 9 Problem: LEN lists don't match from CO and MAC. Goal: Match the lists.
- 10 Problem: LEN is defective, occupied or has wrong option (LS/GS). Goal: LEN is not defective, occupied or given wrong option.
- 11 Problem: Incomplete, missing or out-of-date customer contact information. Goal: Complete and up-to-date contact information.

- 12 Problem: All Company owned equipment not shown on WDDOC or inventoried in any manner (i.e., string directs, floating cable). Goal: Have all equipment in records and inventory.
- 13 Problem: Not having usable facilities on time. Goal: To have usable facilities on time.
- 14 Problem: OSSCHO does not update pair changes automatically for GDS. Goal: Update OSSCHO automatically.
- 15 Problem: WDDOC for second circuit on a dual SLC SPOTS card uses a different vintage card than the first circuit. Goal: Match SLC SPOTS cards on both circuits.

Problem: MAC clerks don't have a clear understanding of TIRKS CD. Goal: Service clerks given ability to read TIRKS CD.

Causes

- 1) No training.
- 2) No familiarity with CD.

Results

- WDDOCs issued with incorrect assignments.
- 2) Unable to read TIRKS.
- Can't direct customer to proper department.
- 4) Bad quality of service.
- 5) Frustration of clerks.

Additional Information:

MAC clerks would like a better understanding of the CD.

MAC clerks can't read CD and can't answer their customers' questions, much less refer them to the proper place.

Training will improve quality.

MAC is perceived by many as the first place to call or a "clearinghouse" for the tech's questions.

MAC presently has to check with CPC today on their questions.

Charmaine Dykas - TIRKS training. Check on cross-training. Better understanding of TIRKS CD.

How to ID: Trunk cable House cable Feeder cable Distr. cable SLC cable

Training will result in the following:

- 1) Will save time with tech's calls.
- 2) MAC clerks won't have to run upstairs or make extra calls for clarification.
- MAC clerks won't have to interrupt a co-worker or someone in another work group.
- 4) Will result in a savings for the company in time of the outside tech, the MAC clerk and other work groups involved.

Linda C. will check with Evie and clerks and arrange on the training session; and she will ask the clerks for their training needs. Kathy will check with Charmaine for 1st quarter '91 training. Problem: Untimely update of WDDOC. Goal: Timely updating of WDDOC.

Derived From: How does MAC give pair and LEN changes to FAB; what, if any, is the time frame involved to update the WDDOC?

Causes

- Low priority for FAB (fill in time).
- Outside techs, COTs and SSC techs don't always talk to same MAC person, papers all over MAC area for a particular pair change.
- 3) Failure of SSC tech to call correction to MAC.
- Procedures are not being followed.

Results

- 1) Inaccurate MAC and TIRKS data bases.
- Longer duration of trouble analyzation;
- Customer out-of-service duration is longer.
- Wasted time on test appointment waiting for CO and/or tech to rewire.
- 5) Negative attitude reflected towards other departments; tech ↔ disp tech ↔ SSC tech.
- 6) Tech is given wrong information.
- 7) Poor customer service.
- 8) Wasted time.

Additional Information:

? set up procedures

Problem: RCC and CO have one LEN, WDDOC has another and MAC a third. Goal: All three have same LEN.

Derived From: I have run across problems where RCC and CO are working on one LEN and there is another LEN on the WDDOC and a third LEN in MAC.

Causes

 Procedures are not being followed.

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 CO and RCC moved LEN and neither took responsibility to follow thru on getting paperwork updated.

- 1) Inaccurate documentation.
- SSC checking for wrong LEN cable pair connections.
- Wasted time verifying what is wired where.
- 4) Additional time taken to correct all data bases.
- 5) Customers can get put OOS.

Problem: Incomplete and wrong SMAS information on WDDOCs. Goal: Complete and correct SMAS information on WDDOC.

Derived From:

- Digital SMAS is inaccurate:

- No 703 line of information.
- Configuration is 4AB not DAB.
- Impedance is 22 not 11.
- No UDR (User Data Rate)--No TØA, TØB, TØC or TØD.
- Wrong SMAS information.
 - . Configuration of MBA instead of 4B1, making signaling EME not NON.
 - . SMAS configuration incompatible to orientation.
- SMAS information all question marks.

Circuit IDs: 84/HWDZ/825606/WT/100 84/HWDZ/825565/A-F,100 44/XHFS/100360/WT/G

Causes

- 1) Program tables.
- 2) CDS design tables.
- Manually overtype 4 to D on digital.
- 4) Manually overtype 22 to 11 on digital [No digital package?]
- 5) UDR Not built.
- 6) Wrong channel in D5 gives wrong 703 info on SARTS.
- 7) Procedures not being followed the same way interdepartmentally.
- 8) Procedures not clearly defined.
- 9) SSC does not know procedures.
- 10) Human Error
- Additional Information:
- Staff SSC SMAS Staff Person Paul Sorensen TIRKS Staff - Henry Olson CPC SMAS Staff - Bill Dodd

- 1) No testing capability.
- Takes additional time to load SARTS correctly.
- 3) Look up UDR codes.
- If EF (i.e.) can cause testing into wrong direction (maybe into bridge).
- 5) Frustrated testers.
- 6) Circuit takes longer to activate (work on).
- 7) Inaccurate testing.
- No one calling FAB because of no response to trouble. This makes FAB not consider it a problem.

Problem: No clear criteria for SMAS with D5 CXR. Goal: Clear criteria for SMAS with D5.

Derived From: Second unnecessary SMAS with D5s, not stand alone. Staff letter indicates can remove one of the SMAS.

Circuit ID: 44/XHFS/100360/WT/G 44/LGGS/30330/WT 44/LGGS/109279/WT/F

Causes

- Exact SARTS capabilities of D5 SMAS unknown (i.e., T&L).
- WDDOC not screened before being issued.
- Misinformation interdepartmentally.

- 1) Get second unnecessary SMAS.
- Testers not sure if external SMAS should be wired or where to test from.
- External SMAS not wired in office but on WDDOC - wastes time testing.
- External SMAS wired in before corrections are made and must be removed.

Problem: Missing SMAS information on SLC5 where it is test capable. Goal: No missing SMAS, info on SLC Series 5 where it is test capable.

Derived From: SMAS information all question marks.

Circuit IDs: 11/FDDC/4092/WT 44/LGGS/109279/WT/F

Causes

- 1) Question marks missed by CPC.
- 2) WDDOC not screened.
- No complete list of Series 5 test capable offices at all necessary departments.
- 4) Procedures not being followed.

- 1) Wasted time for SSC calling FAB to correct.
- 2) Assigning TPs where not test capable.

Problem: No cosmic tie pairs on WDDOC. Goal: Cosmic tie pairs noted on WDDOC.

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Causes

- CO/SSC doesn't give FAB tie pair info.
- 2) Tie pairs changed and info not updated on WDDOC.
- If not in MAC, CPC thinks one isn't needed.

- 1) Takes CO longer to trace troubles.
- 2) Tie pairs not on WDDOC for future orders.
- 3) Inaccurate WDDOC.
- 4) Wasted time tracing circuit, then calling FAB, then calling MAC, then redoing process.
- 5) Checkers checking checkers -Madison, Appleton.
- Some SSC techs are missing checking til the tech gets to field in Milwaukee.

Problem: WDDOCs are not being reviewed before being issued and released from CPC.

Goal: Review WDDOCs before issuing and releasing from CPC.

Derived From: Are PRO-CDS designs spot checked before being released; are parameters known to be correct?

Causes

1) Clerical people too busy.

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- 2) Quality traded in for quantity.
- 3) Attitude problem of "who cares" or "let's just get this out."
- CPC doesn't understand how CPC job impacts SSC, CO, outside tech's jobs.
- 5) CPC too remote from customer.
- CPC does not consider SSC as their "customer".
- 7) Fear of losing their job.
- 8) Not screening WDDOC.

- 1) Circuits designed wrong and issued.
- 2) Associates feeling pressured and stressed.
- 3) Negative attitude about correction of problem.
- 4) Attitude 'WHO CARES'.
- 5) Frustration and poor customer service.

Problem: Original or existing issue of WDDOC is not typed correctly. Goal: Accurately typed WDDOCs.

Causes

- 1) Human error.
- WDDOC's not screened before releasing them.
- FAB doesn't know about their mistakes. Calls to FAB don't indicate inaccurate typing so coding of call is inaccurate.
- 4) No call to FAB to correct.
- 5) MAC is called instead of FAB for some corrections.

- Wrong information optioned on channel units.
- 2) Wrong LENs wired in.
- 3) Time consuming double checking things on turnup.
- 4) Checking for inaccurate info on maintenance troubles. If out-of-hours can take two to three hours to verify correct info.
- 5) Callout of COTs and techs to verify info.
- 6) Burning computer time.

Problem: Jack information is missing or wrong on the WDDOC. Goal: Correct jack information.

Causes

- 1) Info not transferred from service order to WDDOC.
- Incorrect ordering from customer/ vendor.
- Jack info missing or incorrect on service order.
- 4) Tech doesn't indicate what jack he installed.
- 5) Training/reinforcement.
- 6)
 - Jack info incorrect on service.

Results

- Outside tech can't find or know what kind of termination.
- 2) Delayed customer service.
- Vendors dispute jack installation from what was ordered/not easily verified.
- Second dispatch to change jack or verify jack info.
- 5) Incorrect billing.
- 6) No billing for jack.
- Money internal cost of \$160 per ASR to Independent Company for wrong info.
- 8) Customer refunds.
- Bad reflections to independent customer, etc.

NOTE: Valid USOC codes exist for defining jacks.

Problem: Circuits designed wrong. Goal: Circuits designed correctly.

Derived From: Circuits designed wrong. Circuits designed coming out of wrong offices.

Circuit IDs: 64/TANA/2763/WT 4/LDGS/489687/GTWI 44/LGGS/107417/WT

Causes

- On repops CDS design info not eliminated on new designs.
- 2) Human error.
- Lack of training (reinforcement/ understanding)
- Tables not updated with new enhancements.
- Incomplete or incorrect info from customer or from business office -ICSC/COG.

84/HWDZ/825585/WT/B 44/LGGS/108653/WT

- 1) Wasted time in trying to figure out what WDDOC is trying to do.
- 2) High level of frustration.
- 3) Tie up several departments to resolve error.
- 4) Hard to meet due dates.
- 5) Unnecessary wiring possibly done before detecting error.
- Poor customer service or no service.
- 7) High internal costs to meet DD.

Problem: Wrong levels have to be manually corrected on SLC DSØA level. Goal: Right levels automatically.

Causes

- 1) No program for setting levels.
- 2) Wrong levels appear.
- 3) TIRKS doesn't give correct level.

Results

- Wrong level to test at digital point in SLC when not correct.
- Excessive time spent manually typing things that could be computer programmed.
- 3) Call FAB to correct waste of time.
- 4) Wastes money.
- 5) Must reissue.

Additional Information:

In auto parts book - memo out explaining that settings should be \emptyset at DS \emptyset A level.

Problem: LEN lists don't match from CO and MAC. Goal: Match the lists.

Derived From: It appears there is still a problem with LENS being shown GS in the data base but are not GS in CO. Do you feel there is a problem, and in what CO?

Causes

- 1) Records completed in MAC data base, work not done in CO.
- Dial Administrator not keeping MAC data base pure.
- 3) Low priority for CO.

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Results

- 1) Inaccurate data base.
- Waste time verifying what's actually there.
- Cost of checking and doing work that should have already been done.
- 4) Puts customer OOS.

Additional Information:

Dial Administrator corrects data base.

Problem: LEN is defective, occupied or has wrong option (LS/GS). Goal: LEN is not defective, occupied or given wrong option.

Derived From: How does it occur that RCC receives one LEN and there is a different LEN on the WDDOC?

Causes

- No CO MAC ticket for Specials, information must come from WDDOC.
- 2) Data base inaccurate.
- 3) Typing errors.
- 4) RCC error.
- 5) Procedure not followed.
- 6) Not marking defective LENS.

- 1) Longer time to provision circuit.
- Longer out-of-service time for customer.
- 3) Inaccurate data base, the LEN is shown as vacant not defective.
- 4) Wastes time shooting trouble.
- 5) Callouts to verify wiring on out-of-hours.
- 6) Incorrect forecasting for particular office.

Problem: Incomplete, missing or out-of-date customer contact information. Goal: Complete and up-to-date contact information.

Causes

- 1) Info not updated when given.
- 2) IC gives contact name on trouble. Do we verify old contact info on our data base with customer?
- 3) On inside moves, outside tech does not update SSC tech.
- Poor methods and procedures or not being followed.
- 5) Is there clear criteria?

<u>Results</u>

- 1) No contact.
- 2) Makes us look incompetent.
- 3) Poor customer service.
- 4) Tech doesn't know where demark is located on site.
- 5) Wastes time locating customer.
- 6) Inaccurate issuing of ASRs.
- 7) Independent Company relations are strained.
- 8) Customer relations are strained.

Problem: All Company owned equipment not shown on WDDOC or inventoried in any manner (i.e., string directs, floating cable). Goal: Have all equipment in records and inventory.

Causes

Results

- No data base program to inventory 1) on-premise equipment.
- No one responsible for maintaining the uninventoried equipment.

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- 1) Tech doesn't get info on dispatch.
- 2) Frustration.
- 3) We don't know what we have on site - Are we billing customer or losing money?
- 4) May be using customer's equipment and maintaining it free of cost.
- 5) Big problem if tech sent to trouble is not the regular guy because no one can give him info.

Problem: Not having usable facilities on time. Goal: To have usable facilities on time.

Derived From: What would it take to verify that new outside facilities are operational before assigning them? Examples:

- SLCs not turned up in time
- Cable cuts
 - Cable replacement
 - New cable placement
 - New terminals
 - New buildings

Causes

- Lack of interdepartmental communication on job status.
- Original time table not met and then availability date not changed.
- 3) New facilities don't exist.
- No upfront checking of facilities by Marketing.
- 5) Multiple orders issued to circumvent procedures.
- No upfront checking on quantity of circuits ordered by Marketing.
- 7) Each department uses same due date instead of different dates. This does not allow every department to complete their work by customer due date.
- Facility providers use DD instead of giving service prior to PTD date.

Additional Information:

Departments involved - Outside Plant Engineering

- Account Executive
- Cutover
- Construction

- 1) Due dates are hard to meet.
- 2) Orders need to be redesigned with alternate facilities.
- 3) Frustrated testers and technicians.
- 4) Poor customer service.
- 5) Megabucks spent giving customer service on due date (overtime).
- 6) MAC data base not up-to-date.

Problem: SLC CLLI not on A to Z end. Solution: Staff departments agreed to put last serving office as the Z end designation instead of the SLC CLLI in the Z end location located at the top of the word document.

Derived From: SLC CLLI not on A/Z end.

Circuit IDs: 11/FDDC/4092/WT 84/NDDZ/414/521/7575 44/LGGS/112608/WT

Causes

Results

(Completed - Resolved)

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