

# **DS1710** Partitioned NV Controller

DS1710

#### **FEATURES**

- · Converts CMOS RAMs into nonvolatile memories
- Automatically selects +3.0V or +5.0V operation
- · SOIC version is pin compatible with the Dallas Semiconductor DS1210S and DS1610S NV Controllers
- Unconditionally write protects all of memory when V<sub>cc</sub> is out of tolerance
- Write protects selected blocks of memory regardless of V<sub>CC</sub> status when programmed
- Automatically switches to battery backup supply when power fail occurs
- Provides for multiple batteries
- · Consumes less than 100 nA of battery current
- · Tests battery on power up by inhibiting the second memory cycle
- Optional 5% or 10% Power Fail Detection
- 16-pin DIP or 16-pin SOIC surface mount package or 20-pin TSSOP package
- Low forward voltage drop on the V<sub>CC</sub> switch with currents of up to 150 mA
- Optional industrial temperature range of -40°C to +85°C

#### DESCRIPTION

The DS1710 is a low power CMOS circuit which solves the application problems of converting CMOS RAMS into nonvolatile memories. In addition the device has the ability to unconditionally write protect blocks of memory so that inadvertent write cycles do not corrupt program and special data space. The incoming power supply voltage at the  $V_{\mbox{CCI}}$  input pin is constantly monitored for an out of tolerance condition. When such a condition is detected, both the chip enable and write enable outputs are inhibited to protect stored data. The battery inputs are used to supply  $V_{\mbox{\scriptsize CCO}}$  with power when

#### **PIN ASSIGNMENT**

Aw 🗆	1	$\bigcirc$	16	
V <sub>cco</sub>	2		15	Vcci
A <sub>X</sub> [	3		14	Az
V <sub>BAT1</sub>	4		13	VBAT2
Ay 🗌	5		12	WEO
TOL 🗌	6		11	CEO
dis 🗌	7		10	WEI
GND	8		9	CEI
16-	Pin D	IP and 16	-Pin S	SOIC
A <sub>W</sub> [	1		20	PFO
v <sub>cco</sub> [	2		19	V <sub>CCI</sub>
A <sub>X</sub> [	3		18	A <sub>Z</sub>
V <sub>BAT1</sub>	4		17	VBAT2
a <sub>y</sub> [	5		16	NC
NC [	6		15	WEO
TOL [	7		14	NC
NC [	8		13	CE0
DIS	9		12	WEI

11 CEI

#### **PIN DESCRIPTION**

GND [ 10

V <sub>CCI</sub>	_	Input 2.7 to 5.5 Volt Supply
V <sub>BAT1</sub>	-	+ Battery 1 Input
V <sub>BAT2</sub>	-	+ Battery 2 Input
V <sub>CCO</sub>	-	RAM Power (V <sub>CC</sub> ) Supply
GND	-	Ground
CEI	-	Chip Enable Input
CEO	-	Chip Enable Output
WEI	-	Write Enable Input
WEO	-	Write Enable Output
TOL	-	Power Supply Tolerance Select
A <sub>W</sub> - A <sub>Z</sub>	-	Address Inputs
DIS	-	Memory Partition Disable
PF0	-	Power Fail Output
NC	-	No Connect

20-Pin TSSOP

V<sub>CCI</sub> is less than the battery input voltages. Special circuitry uses a low leakage CMOS process which affords precise voltage detection at extremely low current consumption. By combining the DS1710 Partitioned NV Controller chip with a CMOS memory and batteries, nonvolatile RAM operation can be achieved.

The DS1710 Partitioned NV Controller incorporates all the functions of the DS1610 with the additional feature of either +3.0V or +5.0V operation. The DS1710 functions like the Dallas Semiconductor DS1210 NV controller when the (DIS) disable pin is grounded and also incorporates the power–up auto sensing. An internal pull–down resistor to ground on the DIS pin of the DS1710S allows it to retrofit into DS1210S applications. When the DIS pin is grounded the address inputs A<sub>W</sub> - A<sub>Z</sub> and the write enable input WEI are ignored. Also the power fail output PFO and the write enable output WEO are tristated.

#### **POWER-UP AUTO SENSING**

 $V_{CCI}$  will accept either +3.0V or +5.0V input. Selection of 3V operation is automatically invoked when  $V_{CC}$  rises and remains between  $V_{CCTP2}$  and  $V_{CCTP1}$  for  $t_{REC}$ . 5V operation is automatically selected if  $V_{CC}$  rises and remains above both  $V_{CCTP2}$  and  $V_{CCTP1}$  for  $t_{REC}$ . In either case,  $t_{REC}$  is measured from the time  $V_{CC}$  first rises above  $V_{CCTP2}$ . The DS1710 will not change modes until  $V_{CC}$  falls below  $V_{CCTP2}$ .

# $\begin{array}{l} \text{OPERATION} - \text{DISABLE PIN CONNECTED} \\ \text{TO } \text{V}_{\text{CCO}} \end{array}$

The DS1710 performs five circuit functions required to battery back up a RAM. First, a switch is provided to direct power from the battery or the incoming power supply  $(V_{CCI})$  depending on which is greater. This switch has a voltage drop of less than 0.2 volts. The second function provided by the DS1710 is power fail detection. The incoming supply (V<sub>CCI</sub>) is constantly monitored. When the supply goes out of tolerance a precision comparator detects power failure and inhibits both the chip enable output  $(\overline{CEO})$  and the write enable output (WEO). A third function of write protection is accomplished by holding both the chip enable output CEO and write enable output  $\overline{WEO}$  to within 0.2 volts of V<sub>CCO</sub> when  $V_{CCI}$  is out of tolerance. If  $\overline{CEI}$  is low at the time that power fail detection occurs the CEO signal is kept low until CEI is brought high again. However, CEO is

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forced high after 1.5  $\mu$ sec regardless of the state of  $\overline{CEI}$ . Similarly, if WEI is low at the time that power fail detection occurs, the WEO is signal will remain low until WEI is brought high or 1.5 µsec elapses. The delay of write protection until the current memory cycle is complete prevents corrupted data. Power fail detection occurs in the range of 4.75 to 4.5 volts with the tolerance pin TOL grounded and in 5 volt mode. If the tolerance pin is connected to V<sub>CCO</sub> while in 5 volt mode, then power fail detection occurs in the range of 4.5 volts to 4.25 volts. If in 3 volt mode, the power fail detection will occur in the range of 2.7 to 2.5 volts. The PF0 signal is driven low and remains low until V<sub>CCI</sub> returns to nominal conditions. During nominal supply conditions CEO will follow CEI and WEO will follow WEI. The fourth function which the DS1710 performs is a battery status warning so that potential data loss is avoided. Each time V<sub>CCI</sub> is applied to the device battery status is checked with a precision comparator. If during battery backup, no switch occurred from one battery to the other, the voltage of the battery supplying power when V<sub>CCI</sub> is applied is checked. If this voltage is less than 2.0 volts the second chip enable cycle after power is applied is inhibited. If any switch from one battery to another did occur the voltage of both batteries is checked. If either voltage is less than 2.0 volts the second chip enable cycle will be inhibited. Battery status can therefore be determined by performing a read cycle after power up to any location in memory, verifying that memory location's contents. A subsequent write cycle can then be executed to the same memory location altering the data. If the next read cycle fails to verify the written data then the data is in danger of being corrupted. The fifth function of the DS1710 provides for battery redundancy. When data integrity is extremely important it is wise to use two batteries to insure reliability. The DS1710 controller provides an internal isolation switch which allows the connection of two batteries. When entering battery backup operation, the battery with the highest voltage is selected for use. If one battery should fail, the other would then supply energy to the connected load. The switch to a redundant battery is transparent to circuit operation and to the user. In applications where battery redundancy is not a major concern a single battery should be connected to the BAT1 pin. The BAT2 battery pin must be grounded. When batteries are first connected to one or both of the VBAT pins VCCO will not show the battery potential until V<sub>CCI</sub> is applied and removed for the first time.

#### OPERATION – WRITE PROTECTION PROGRAMMING MODE

When the disable pin is connected to  $V_{CCI}$  or  $V_{CCO}$ , the DS1710 performs all of the functions described earlier with the addition of a partition switch which selectively write protects blocks of memory. The state of the  $\overline{\text{DIS}}$ pin is strobed and latched as  $V_{CCI}$  crosses the power fail trip point so that the DS1710 maintains its configuration during power loss. If the strobed value of DIS is high, the internal pull-down resistor on the DIS pin will be disconnected in the power fail state to eliminate the possibility of battery discharge. The register controlling the partition switch is selected by recognition of a specific binary pattern which is sent on address lines A<sub>W</sub>-A<sub>Z</sub>. These address lines are normally the four upper order address lines being sent to RAM. The pattern is sent by 20 consecutive read cycles with the exact pattern as shown in Table 1. Pattern matching must be accomplished using read cycles; any write cycles will reset the pattern matching circuitry. If this pattern is matched perfectly, then the 21st through 24th read cycle will load the partition switch. Since there are 16 possible write protected partitions, the size of each partition is determined by the size of the memory. For example, a 128K X 8 memory would be divided into 16 partitions of 128K/16 or 8K X 8. Each partition is represented by one of the 16 bits contained in the 21st through 24th read cycle as defined by A<sub>W</sub> through A<sub>Z</sub> and shown in Table 2. A logical 1 in a bit location sets that partition to write protect. A logical 0 in a bit location disables write protection. For example, if during the pattern match sequence bit 22 on address pin A<sub>X</sub> was a 1, this would cause the partition register location for partition 5 to be set to a 1. This in turn would cause the DS1710 to inhibit WEO from going low as WEI goes low whenever A<sub>Z</sub>A<sub>Y</sub>A<sub>X</sub>A<sub>W</sub>=0101. Note that while setting the partition register, data which is being accessed from the RAM should be ignored as the purpose of the 24 read cycles is to set the partition switch and not for the purpose of accessing data from RAM. Also note that on initial battery attach the partition register can power up in any state.

PATTERN MATCH TO WRITE PARTITION REGISTER	Table 1
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	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
AW	1	0	1	1	1	1	0	0	1	1	1	0	0	0	0	0	1	1	0	1	Х	Х	Х	Х
A <sub>X</sub>	1	1	1	1	1	0	0	1	1	1	0	0	1	0	1	1	0	0	0	0	Х	Х	Х	Х
A <sub>Y</sub>	1	1	1	1	0	0	1	1	1	0	0	1	0	1	0	1	0	0	0	1	Х	Х	Х	Х
Az	1	1	0	0	0	1	1	1	0	0	1	0	0	0	1	0	1	0	0	0	Х	Х	Х	Х

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Address Pin	Bit number in pat- tern match se- quence	Partition Number	Address State Affected (A <sub>Z</sub> A <sub>Y</sub> A <sub>X</sub> A <sub>W</sub> )
A <sub>W</sub>	BIT 21	PARTITION 0	0000
A <sub>X</sub>	BIT 21	PARTITION 1	0001
A <sub>Y</sub>	BIT 21	PARTITION 2	0010
Az	BIT 21	PARTITION 3	0011
A <sub>W</sub>	BIT 22	PARTITION 4	0100
A <sub>X</sub>	BIT 22	PARTITION 5	0101
A <sub>Y</sub>	BIT 22	PARTITION 6	0110
Az	BIT 22	PARTITION 7	0111
A <sub>W</sub>	BIT 23	PARTITION 8	1000
A <sub>X</sub>	BIT 23	PARTITION 9	1001
A <sub>Y</sub>	BIT 23	PARTITION 10	1010
Az	BIT 23	PARTITION 11	1011
A <sub>W</sub>	BIT 24	PARTITION 12	1100
A <sub>X</sub>	BIT 24	PARTITION 13	1101
Ay	BIT 24	PARTITION 14	1110
Az	BIT 24	PARTITION 15	1111

### **PARTITION REGISTER MAPPING** Table 2

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ABSOLUTE MAXIMUM RATINGS\* Voltage on Any Pin Relative to Ground Operating Temperature Storage Temperature Soldering Temperature

–0.5V to +7.0V 0°C to 70°C -55°C to +125°C 260°C for 10 seconds

\* This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operation sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods of time may affect reliability.

RECOMMENDED DC OPERA	TING COND	ITIONS			(0	)°C to 70°C
PARAMETER	SYMBOL	MIN	TYP	MAX	UNITS	NOTES
Pin 6=GND Supply Voltage (5V Operation)	V <sub>CCI</sub>	4.75	5.0	5.5	V	1
Pin 6 = $V_{CCO}$ Supply Voltage (5V Operation)	V <sub>CCI</sub>	4.5	5.0	5.5	V	1
Pin 6=GND Supply Voltage (3V Operation)	V <sub>CCI</sub>	2.7	3.0	4.0	V	1
Logic 1 Input	VIH	2.0		V <sub>CC</sub> + 0.3	V	1
Logic 0 Input	VIL	-0.3		+0.8	V	1
Battery Input	V <sub>BAT1</sub> V <sub>BAT2</sub>	2.0		4.0	V	1, 2

DC ELECTRICAL CHARACTER	RISTICS		(0°C t	o 70°C; V <sub>C</sub>	ci <v<sub>BAT, Vo</v<sub>	CI <vcctp2< th=""></vcctp2<>
PARAMETER	SYMBOL	MIN	ТҮР	MAX	UNITS	NOTES
CEO Output	V <sub>OHL</sub>	V <sub>BAT</sub> -0.2			V	
WEO Output	V <sub>OHL</sub>	V <sub>BAT</sub> -0.2			V	
V <sub>BAT1</sub> or V <sub>BAT2</sub> Battery Current	I <sub>BAT</sub>			100	nA	2, 3
Battery Backup Current @ V <sub>CCO</sub> = V <sub>BAT</sub> -0.2V	I <sub>CCO2</sub>			150	μΑ	6, 8

CAPACITANCE						$(t_A = 25^{\circ}C)$
PARAMETER	SYMBOL	MIN	ТҮР	MAX	UNITS	NOTES
Input Capacitance	C <sub>IN</sub>			5	pF	
Output Capacitance	C <sub>OUT</sub>			7	pF	

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DC ELECTRICAL CHARACTE	RISTICS			(0°C to 70	°C; V <sub>CCI</sub> =4	.5V to 5.5V
PARAMETER	SYMBOL	MIN	TYP	MAX	UNITS	NOTES
Operating Current	I <sub>CC1</sub>			5	mA	3, 14
Standby Current	I <sub>CC2</sub>			200	μA	3, 15
Supply Voltage	V <sub>CCO</sub>	V <sub>CC</sub> -0.2			V	1
Supply Current	I <sub>CCO1</sub>			150	mA	4
Input Leakage	IIL	-1.0		+1.0	μA	
Output Leakage	I <sub>LO</sub>	-1.0		+1.0	μA	
PFO, WEO Output @ 2.4V	I <sub>ОН</sub>	-1.0			mA	10, 16
PFO, WEO Output @ 0.4V	I <sub>OL</sub>			4.0	mA	10, 16
V <sub>CC</sub> Trip Point (TOL=GND)	V <sub>CCTP1</sub>	4.50	4.62	4.75	V	1, 16
V <sub>CC</sub> Trip Point (TOL=V <sub>CC</sub> )	V <sub>CCTP1</sub>	4.25	4.37	4.50	V	1, 16
V <sub>CC</sub> Trip Point	V <sub>CCTP2</sub>	2.50	2.60	2.70	V	1, 16
CEI to CEO Impedance	Z <sub>CE</sub>			30	Ω	5
DIS Pull-down Resistance	R <sub>DIS</sub>	50K		250K	Ω	

### AC ELECTRICAL CHARACTERISTICS

(0°C to 70°C; V<sub>CCI</sub>=4.75V to 5.50V, TOL=GND V<sub>CCI</sub>=4.50V to 5.50V, TOL=V<sub>CCO</sub>)

AC LEECTRICAL CHARACTER				VCCI-4.00	/ 10 0.00 V,	
PARAMETER	SYMBOL	MIN	TYP	MAX	UNITS	NOTES
Address Setup	t <sub>AS</sub>	0			ns	
Address Hold	t <sub>AH</sub>	50			ns	
Read Recovery	t <sub>RR</sub>	20			ns	9
CEI, WEI Pulse Width	t <sub>CW</sub>	75			ns	
CEI to CEO Falling Propagation Delay	t <sub>PDF</sub>			5	ns	10
Later of CEI, WEI to WEO Falling Propagation Delay	t <sub>PDF</sub>			20	ns	10, 11
CEI to CEO Rising Propagation Delay	t <sub>PDR</sub>			5	ns	10
Earlier of CEI, WEI to WEO Ris- ing Propagation Delay	t <sub>PDR</sub>			5	ns	10, 11
Write Recovery	t <sub>WR</sub>	10			ns	11

### AC ELECTRICAL CHARACTERISTICS

(0°C to 70°C; 5V Operation)

	-	(= = = = = ; = = = = = = = = = = = = = =				
PARAMETER	SYMBOL	MIN	TYP	MAX	UNITS	NOTES
Recovery at Power Up	t <sub>REC</sub>	100		200	ms	12
V <sub>CC</sub> Slew Rate Power Down	t <sub>F</sub>	300			μs	
V <sub>CC</sub> Slew Rate Power Down	t <sub>FB</sub>	10			μs	
V <sub>CC</sub> Slew Rate Power Up	t <sub>R</sub>	0			μs	13
CEI Pulse Width	t <sub>CE</sub>			1.5	μs	7, 8
WEI Pulse Width	t <sub>CE</sub>			1.5	μs	7, 8

#### DC ELECTRICAL CHARACTERISTICS

# (0°C to 70°C; $V_{CCI}$ =2.7V to 4.0V)

PARAMETER	SYMBOL	MIN	TYP	MAX	UNITS	NOTES
Operating Current	I <sub>CC1</sub>			3	mA	3, 14
Standby Current	I <sub>CC2</sub>			200	μA	3, 15
Supply Voltage	V <sub>CCO</sub>	V <sub>CC</sub> -0.2			V	1
Supply Current	I <sub>CCO1</sub>			100	mA	4
Input Leakage	IIL	-1.0		+1.0	μA	
Output Leakage	I <sub>LO</sub>	-1.0		+1.0	μΑ	
PFO, WEO Output @ 2.4V	I <sub>OH</sub>	-1.0			mA	10, 16
PFO, WEO Output @ 0.4V	I <sub>OL</sub>			4.0	mA	10, 16
V <sub>CC</sub> Trip Point	V <sub>CCTP</sub> 2	2.50	2.60	2.70	V	1, 16
CEI to CEO Impedance	Z <sub>CE</sub>			60	Ω	5
DIS Pull-down Resistance	R <sub>DIS</sub>	50K		250K	Ω	

#### AC ELECTRICAL CHARACTERISTICS

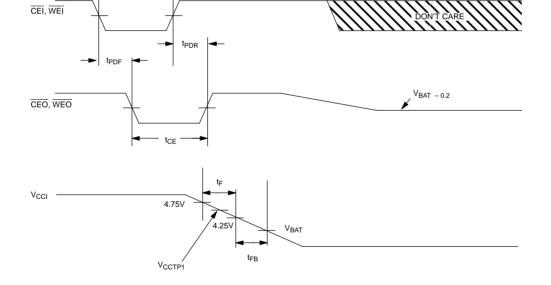
(0°C to 70°C; V<sub>CCI</sub>=2.7V to 4.0V)

PARAMETER	SYMBOL	MIN	ТҮР	MAX	UNITS	NOTES
Address Setup	t <sub>AS</sub>	0			ns	
Address Hold	t <sub>AH</sub>	50			ns	
Read Recovery	t <sub>RR</sub>	20			ns	9
CEI, WEI Pulse Width	t <sub>CW</sub>	75			ns	
CEI to CEO Falling Propagation Delay	t <sub>PDF</sub>			5	ns	10
Later of CEI, WEI to WEO Falling Propagation Delay	t <sub>PDF</sub>			50	ns	10, 11
CEI to CEO Rising Propagation Delay	t <sub>PDR</sub>			5	ns	10
Earlier of CEI, WEI to WEO Ris- ing Propagation Delay	t <sub>PDR</sub>			20	ns	10, 11
Write Recovery	t <sub>WR</sub>	10			ns	11

#### AC ELECTRICAL CHARACTERISTICS

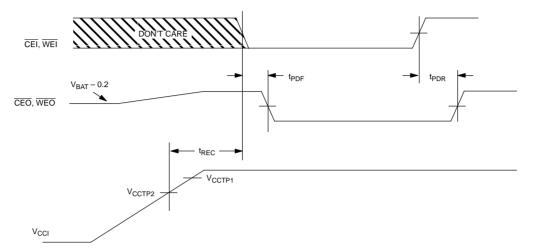
(0°C to 70°C; 3V Operation)

PARAMETER	SYMBOL	MIN	ТҮР	МАХ	UNITS	NOTES
Recovery at Power Up	t <sub>REC</sub>	100		200	ms	12
V <sub>CC</sub> Slew Rate Power Down	t <sub>F</sub>	300			μs	
V <sub>CC</sub> Slew Rate Power Up	t <sub>R</sub>	0			μs	13
CEI Pulse Width	t <sub>CE</sub>			1.5	μs	7, 8
WEI Pulse Width	t <sub>CE</sub>			1.5	μs	7, 8



# TIMING DIAGRAM: POWER DOWN (5 VOLT)

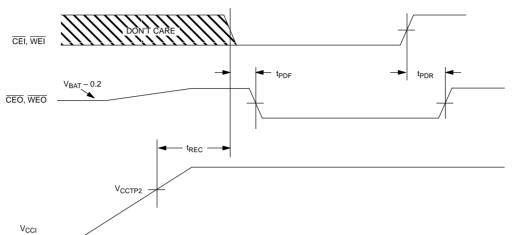
tCF



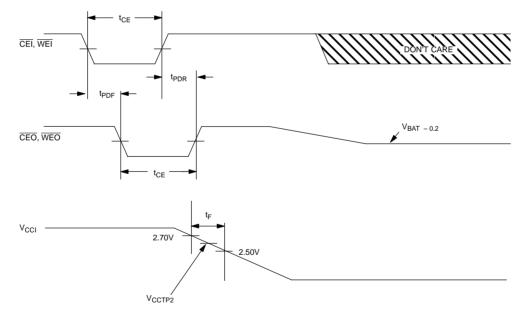
TIMING DIAGRAM: POWER UP (5 VOLT)

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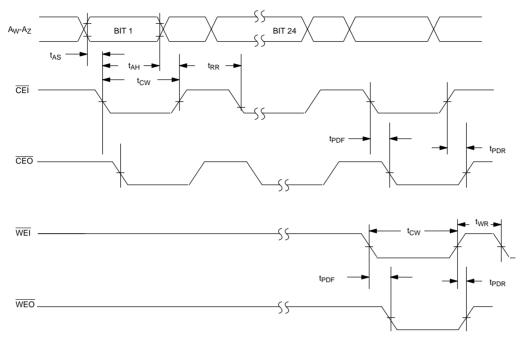


TIMING DIAGRAM: POWER DOWN (3 VOLT)

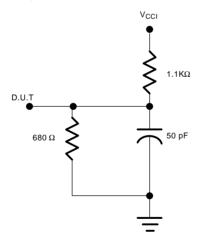


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# TIMING DIAGRAM: LOADING PARTITION REGISTER



OUTPUT LOAD Figure 1



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#### NOTES:

- 1. All voltages are reference to ground
- 2. Only one battery input is required.
- 3. Measured with outputs open circuited.
- 4. I<sub>CC01</sub> is the maximum average load which the DS1710 can supply to the memories.
- 5.  $Z_{CE}$  is an average input-to-output impedance as the input is swept from ground to V<sub>CCI</sub> and less than 4 mA is forced through Z<sub>CE</sub>.
- 6. I<sub>CC02</sub> is the maximum average load current which the DS1710 can supply to the memories in the battery backup mode.
- 7. t<sub>CE</sub> max must be met to insure data integrity on power loss.
- 8. Chip Enable Output CEO can only sustain leakage current in the battery mode.
- 9. Applies only when loading partition switch.
- 10. Measured with a load as shown in Figure 1.
- 11. Measured with  $\overline{\text{DIS}}$  at a logic high level.
- 12.  $\overline{CEO}$  and  $\overline{WEO}$  will be held high for a time equal to t<sub>REC</sub> after V<sub>CCI</sub> crosses V<sub>CCTP2</sub>.
- 13.  $t_{\textrm{R}}$  is the slew rate of V\_{\textrm{CCI}} from 4.25V to 4.75V or 2.50 to +2.70 volts.
- 14. CEI, WEI, A<sub>W</sub> A<sub>Z</sub> run at minimum timing set and at voltage levels of 0V to 3V.
- 15. All inputs within 0.3V of ground or  $V_{CCI}$  and  $\overline{CEI}$  within 0.3V of  $V_{CCI}$ .
- 16. The power fail output signal (PFO) is driven active (V<sub>OL</sub> = 0.4V) when the V<sub>CC</sub> trip point occurs. While active, the PFO pin can sink 4 mA and will maintain a maximum output voltage of 0.4 volts. When inactive, the voltage output of PFO is 2.4 volts minimum and will source a current of 1 mA.

PKG	16-PIN		
DIM	MIN	МАХ	
A IN.	0.740	0.780	
MM	18.80	19.81	
B IN.	0.240	0.260	
MM	6.10	6.60	
C IN.	0.120	0.140	
MM	3.05	3.56	
D IN.	0.300	0.325	
MM	7.62	8.26	
E IN.	0.015	0.040	
MM	0.38	1.02	
F IN.	0.120	0.140	
MM	3.04	3.56	
G IN.	0.090	0.110	
MM	2.29	2.79	
H IN	0.320	0.370	
MM	8.13	9.40	
J IN	0.008	0.012	
MM	0.20	0.30	
K IN.	0.015	0.021	
MM	0.38	0.53	

DS1710 16-PIN DIP (300 MIL)

- A

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A

B | |

> E Å ¥ ¥ C

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G

J

D -

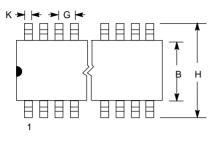
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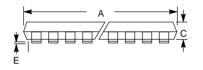
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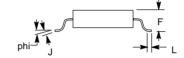
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# DS1710 16-PIN SOIC (300 MIL)







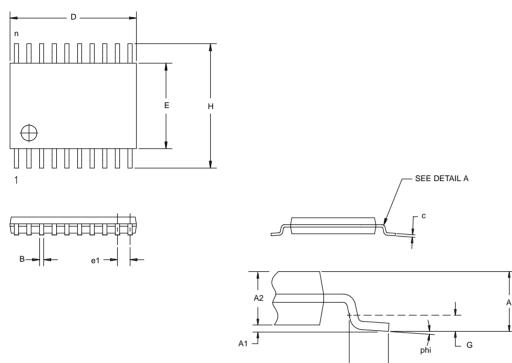
PKG	16-PIN		
DIM	MIN	MAX	
A IN.	0.402	0.412	
MM	10.21	10.46	
B IN.	0.290	0.300	
MM	7.37	7.65	
C IN.	0.089	0.095	
MM	2.26	2.41	
E IN.	0.004	0.012	
MM	0.102	0.30	
F IN.	0.094	0.105	
MM	2.38	2.68	
G IN.	.050 BSC		
MM	1.27 BSC		
H IN	0.398	0.416	
MM	10.11	10.57	
J IN	0.009	0.013	
MM	0.229	0.33	
K IN.	0.013	0.019	
MM	0.33	0.48	
L IN	.016	.040	
MM	.40	1.02	
PHI	0°	8°	

DS1710

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### DS1710 20-PIN TSSOP



DETAIL A

DIM	MIN	MAX	
A MM	-	1.10	
A1 MM	0.05	-	
A2 MM	0.75	1.05	
СММ	0.09	0.18	
LMM	0.50	0.70	
e1 MM	0.65 BSC		
в мм	0.18	0.30	
DMM	6.40	6.90	
EMM	4.40 NOM		
G MM	0.25 REF		
нмм	6.25	6.55	
phi	0°	<b>8</b> °	

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