GENERAL INITIALIZATION FOR THE DS2152 AND DS2154
After power–up, when supplies and clocks have stabilized, internal registers must be initialized. It is a good idea to clear, set to 00h, ALL R/W registers. Certain registers have bits which control special test modes and features which can provide confusing indications. These registers are:

DS2152:  TEST 1, TEST 2, TCR2, LICR
DS2154:  TEST 1, TEST 2, LICR

Depending on the interrupt structure implemented, it may be a good idea to clear IMR1 and IMR2 first. Prior to clearing these two registers, spurious interrupt signals may occur without an external interrupt disable.

Once the registers have been initialized and set up with the transceiver’s mode of operation, the Line Interface Reset bit should be set high then low. Also, if the elastic store is enabled, the ESR bit should be set then cleared.

NOTES:
1. In Loop Timed configurations or when TCLK is not guaranteed to always be present, it is recommended that LOTCMC in CCR2 be enabled (Set to 1).
2. If the TEST pin is high, registers can be initialized (written to), but not read.

SPECIAL INITIALIZATION FOR DS2154
TCLK (Transmit Clock) must be present for proper port initialization. Network signals (Loop Timing) cannot be guaranteed to replace a missing TCLK during initialization. The following sequence should be used to initialize the DS2154 in which TCLK is not present or TCLK is derived from RCLK (a loop timed system).

• WRITE 04h TO CCR2 REGISTER (SET LOTCMC BIT)
• WAIT 10ms MINIMUM
• WRITE 00h TO ALL OTHER R/W REGISTERS
• WRITE INITIAL DEVICE CONFIGURATION DATA
• SET LIRST BIT IN CCR5 REGISTER HIGH
• WAIT FOR RSYSCLK & TSYSCLK TO STABILIZE (IF ELASTIC STORE(S) ENABLED)
• SET ESR BIT IN CCR3 REGISTER HIGH (IF ELASTIC STORE(S) ENABLED)
• SET LIRST AND ESR BITS LOW.