

HIGH GRADE PLASTIC EXPLOSIVE

BETTER, CHEAPER, MORE VERSATILE, EASY TO MAKE

These plans will detail every aspect of this high grade plastic explosive. We actually call it **composition black** because it is black and has a rubber composition that is easy to mold and will hold its shape through wet, dry, hot, cold, etc... this is the shit. It is water proof and will not explode when subjected to flame, it will burn as an incendiary hot enough to melt steel.

High explosives are materials which explode with extremely high velocity, low explosives explode with low velocities like black powder. 1 gram of black powder will only produce 270 cc of gas at about 1500m/s, whereas 1 gram of RDX will make over 1000 cc of gas at about 8500m/s. Any explosive works better when it is contained upon initial detonation or initial burn. High explosives generally require the use of a detonator to set them off, comp black requires at least a #8 det with containment and #j1 with out. The detonator will cause pressure, heat and friction upon it going off, this sets off the secondary charge. The det is considered a primary charge or primer which is used to set off the secondary charge, sometimes the secondary is used to set off a third charge which could be 1000 pounds of ammonium nitrate or some other compressive explosive.

Compressive explosives are explosives used to push rocks, walls down, houses apart, etc... They include: ammonium nitrate, ammonal, etc... Fracture explosives are explosives used to shatter steel, snap supports, blow holes in walls, etc...

They come in a variety of tastes: gels, plastics, powders, liquids, etc... This one in particular is a plastic configured explosive. Plastic explosives are the best. They are easy to form around or inside of things, they are easy to store and this one is water proof. This one is easy to detonate, has a shelf life of over 3 months and will not spontaneously combust or detonate.

THERE ARE THREE FACTORS WHICH DENOTE ANY EXPLOSIVE:

1. DETONATION RATE
2. GAS PRODUCTION
3. HEAT PRODUCTION

1. UPON INITIAL DETONATION AN IDEALLY GOOD EXPLOSIVE WILL HAVE THE HIGHER RATES. OUR EXPLOSIVE IS 1 1/4 TIMES MORE POWERFUL THAN C4.

2. OUR EXPLOSIVE IS NOT ONLY COMPRESSIVE BUT ALSO FRACTIVE. IF YOU CONTAIN IT, IT WILL ACT MORE FRACTIVE, IF YOU LEAVE IT EXPOSED IT WILL ACT MORE COMPRESSIVE.

3. OUR EXPLOSIVE PRODUCES A MODERATE AMOUNT OF HEAT(AROUND 2000 CALORIES PER GRAM), ALTHOUGH THIS CAN BE DISADVANTAGEOUS AT CERTAIN TIMES-IT ALSO CAUSES THE AIR TO EXPAND MORE THAN A COLD EXPLOSION. IF YOU DO NOT WANT ALOT OF HEAT THEN YOU MUST ADD 1/4 VOLUME OF AMMONIUM NITRATE POWDER TO YOUR PLASTIC EXPLOSIVE. MAKE SURE THE NH₄NO₃ DOES NOT GET WET, ONCE KNEADED INTO THE PLASTIC IT WILL ALSO BECOME WATERPROOF.

You may notice that explosives that are of the lower group do not detonate like the high explosives do. They explode in a manner called deflagration. This means they burn, from the outer surface of each individual particle down to the centers of the particles. Maximum power is obtained by use of small particles.

Some high explosives require the use of very powerful detonators, these detonators can be obtained by using a low explosive primary charge to set off a tiny amount of secondary. Like placing 1 gram of black powder in the bottom of a .223 cal shell and then adding 2-3 grams of mercury fulminate on top of that, place a fuse in it and seal. This is equivalent to a #8 detonator. We also sell plans for making three types of common detonators, see our latest catalog. UUE@usa.net.

When making any explosive keep these factors in mind for safety of yourself.

1. NEVER HAVE OPEN FLAMES AROUND EXPLOSIVES.
 2. USE EYE AND EAR PROTECTION AT ALL TIMES.
 3. DO NOT TOUCH ANY CHEMICALS WITH YOUR BARE HANDS.
 4. DO NOT STORE EXPLOSIVES IN ANY METAL CONTAINERS.
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HOW NOT TO GET CAUGHT BY FORENSICS SCIENTISTS:

1. DO NOT BUY ALL MATERIALS IN ONE PLACE.
2. DO NOT BUY MATERIALS LESS THAN 10 MILES FROM YOUR HOME.
3. DO NOT BUY ANYTHING WITHOUT SUNGLASSES ON AND A HAT.
4. BUY ALL MATERIALS WITH CASH ONLY.
5. NEVER TELL ANYONE WHAT YOU ARE MAKING.
6. DO NOT MAKE ANY EXPLOSIVES IN YOUR HOUSE, MAKE THEM IN THE GARAGE OR OUTSIDE. KEEP EVERYTHING CLEAN.
7. BURN LEFTOVERS AND TRASH, DO NOT JUST CLEAN STUFF OFF.

8. ELIMINATE YOUR FINGER PRINTS WHEN PLANTING OR PLACING EXPLOSIVE CHARGES...SEE CAT ORDER#PRINTS (HOW TO ERASE YOUR FINGER PRINTS)

INGREDIENTS USED AND A WORD ABOUT EACH ONE.

1. NITROMETHANE
 2. POTASSIUM CHLORATE
 3. BULLSEYE SMOKELESS POWDER
 4. SULFUR POWDER
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1. NITROMETHANE

THIS IS NOT THE EASIEST STUFF TO GET UNLESS YOU KNOW WHERE TO GET IT. CALL AROUND TO DIFFERENT CHEMICAL SUPPLY HOUSES AND OFF ROAD STORES AND RACING FUEL SUPPLY STORES, IT IS SOMETIMES CALLED NITRO-BOOST OR NITRO-FUEL, ETC...IT CAN RANGE IN PRICE FROM 49.99-135.00 PER GALLON. YOU WILL ONLY NEED 1 GALLON TO MAKE OVER 60 POUNDS OF PLASTIC EXPLOSIVE. NITROMETHANE SOLD IN CANS OF ONE GALLON IS USUALLY A YELLOW OR TAN TINT, THIS COLOR WILL USUALLY CHANGE TO PURPLE IF ANY OXIDIZERS ARE ADDED TO IT. STORE BOUGHT NITROMETHANE USUALLY HAS ADDED METHANOL ALCOHOL, THIS MUST BE REMOVED BY BOILING THE NITROMETHANE UNTIL IT'S VOLUME IS REDUCED BY 1/3 OR 1/4. 1/4 IS GOOD ENOUGH FOR THIS STUFF. WHEN YOU BOIL IT, MAKE SURE IT IS A MILD THRESHOLD BOIL AND NOT SUPER HOT, IT MAY GIVE OFF RED FUMES, THESE ARE ACID FUMES, DUMP IT OUT IF THIS HAPPENS BECAUSE IT IS NOW NO GOOD. YOU MUST SIMMER IT LIGHTLY AND MARK THE INITIAL FLUID LEVEL BEFORE BOILING, ETCH THE SIDE OF THE PAN. ONCE THE FLUID LEVEL DROPS DOWN 1/4--IT IS READY. NITROMETHANE IN PURE FORM IS SHOCK SENSITIVE AND MUST BE HANDLED WITH EXTREME CARE. IT WILL DETONATE FROM 20 METERS. STORE IN A COOL PLACE...SOMETIMES IT IS BETTER TO PURIFY ONLY WHAT YOU NEED FOR A GIVEN PROJECT.

2. POTASSIUM CHLORATE

THIS CAN ALSO BE BOUGHT FROM CHEMICAL SUPPLY STORES OR OBTAINED FROM MEXICO OR FIREWORKS MANUFACTURERS. IF YOU SAY YOU ARE AN R&D COMPANY THEY MAY SELL IT TO YOU, MAKE UP A GOOD REASON WHY YOU NEED IT. IF YOU BUY IT IN 5 POUND CANS THEY

SHOULD NOT ASK TOO MANY QUESTIONS. POT CHLOR IS VERY DANGEROUS. DO NOT BREATHE IN THE DUST OR IT WILL HURT YOUR LIVER AND DO NOT GET IT NEAR OPEN FLAME. FIRECRACKERS ARE NOTHING MORE THAN BASICALLY ALUMINUM POWDER AND POT CHLOR. POT CHLOR CAN ALSO BE ADDED TO BLACK POWDER TO MAKE IT TWICE AS POWERFUL AND TWICE AS FAST A DETONATION VELOCITY. POT CHLOR DOES NOT LIKE TO BE ADDED TO AMMONIUM NITRATE WHEN DRY. MAKE SURE IF YOU DO ADD NH₄NO₃ YOU MUST MAKE SURE THE PLASTIC IS MOIST. MAKE SURE THE POT CHLOR IS A FINE POWDER BEFORE MIXING WITH ANYTHING. IT SHOULD COST ABOUT \$40-75.00 PER 5 POUNDS.

3. BULLSEYE SMOKELESS POWDER

THIS STUFF IS GREAT, IT HAS NITROGLYCERIN IN IT AND NITRATED CELLULOSE.....TNT EQUIVALENT POWER BY IT SELF.

YOU CAN DETONATE BULLSEYE POWDER IN A PIPE AND IT WILL DO SOME REAL DAMAGE. IT RUNS ABOUT 20-29.00 PER POUND.

OTHER SMOKELESS POWDERS WILL WORK BUT THEY ARE NOT AS HIGH IN NITRO AS THIS ONE. NOTE THAT THIS WAS ONCE CALLED HERCULES SMOKELESS POWDER. BUY AT ANY GUN STORE, YOU MUST BE 21. OR YOU CAN BUY SHOTGUN SHELLS FROM WALMART AND TAKE THEM APART TO GET OUT THE POWDER, YOU MUST BE 18.

4. SULFUR

THIS MUST BE USED OR THE PLASTIC WILL NOT WORK CORRECTLY OR CONSISTENTLY. IT GIVES IT A TEXTURE AND WATERPROOFINGNESS. IT ALSO HELPS IN COMPLETE DETONATION IN CONJUNCTION WITH THE POT CHLOR. THIS CAN BE BOUGHT FROM ANY FARM SUPPLY STORE OR FERTILIZER STORE...ALSO USED ON ROSES TO STOP BUGS. DUSTING SULFUR WILL ALSO WORK WELL...IT NEEDS TO BE AT LEAST 90% SULFUR. IT COSTS ABOUT 4.00 PER POUND.

REMEMBER NOT TO BUY THESE MATERIALS IN THE SAME TOWN.

LETS PUT IT ALL TOGETHER INTO PLASTIC EXPLOSIVE COMP BLACK.

STEP 1: MEASURE OUT 1 CUP POT CHLORATE IN A GLASS PAN AND CRUSH INTO FINE POWDER.

STEP 2: MEASURE OUT 4 TEASPOONS SULFUR AND MIX WITH POWDERED POT CHLORATE. MIX WELL. IT WILL TURN A YELLOW TINT.

STEP 3: MEASURE OUT 3 CUPS SMOKELESS POWDER AND MIX WITH THE POT CHLORATE MIX. MIX WELL. IT WILL TURN A BLACK TINT.

STEP 4: MEASURE OUT 2 CUPS NITROMETHANE AND BOIL UNTIL 1/4 VOLUME IS EVAPORATED OUT. LET COOL DOWN.

STEP 5: MAKE SURE YOU HAVE RUBBER GLOVES ON FOR THIS ONE. START ADDING NITROMETHANE A LITTLE AT A TIME AND KNEED THE MIX INTO A THICK RUBBERY MATERIAL. ONCE THE WHOLE MASS IS A RUBBER MATERIAL YOU ARE DONE. NOTICE THE TEXTURE IS IN BETWEEN THAT OF C4 AND PLASTIQUE.

STEP 6: STORE THIS EXPLOSIVE IN PLASTIC WRAP AND ZIP LOCK BAGS. PLACE IT IN THE REFRIGERATOR AND NEVER IN THE FREEZER.

USAGE:

PLACE A #8 DETONATOR IN A HANDFUL SIZE CHUNK AND FORM INTO A OVAL BALL TO COVER THE DETONATOR. WRAP UP WITH DUCT TAPE AND IGNITE AND THROW FAR. THESE MAKE GREAT GRENADES IF YOU PLACE NAILS AROUND THE PLASTIC. USE A J1 DETONATOR IF YOU DO NOT WANT TO HAVE TO CONTAIN IT. 4OZ OF THIS STUFF WILL PUT A NICE HOLE IN A BRICK WALL. 16OZ WILL TAKE DOWN A TREE OR SMALL CAR/ROOM. 5 POUNDS WILL BLOW A HOUSE APART OR SMALL STEEL STRUCTURE. 25 POUNDS WILL TAKE OUT A BRIDGE OR LARGE BUILDING.

HERE IS SOME INFO YOU MAY FIND USEFUL:

HOW TO MAKE NITRATED CELLULOSE. YOU NEED TO GET SOME 70%NITRIC ACID, 98%SULFURIC ACID, COTTON BALLS, WATER AND BAKING SODA. MIX 2 CUPS SULFURIC WITH ONE CUP NITRIC IN #1 GLASS BEAKER. MIX 1/2 CUP BAKING SODA WITH 1 GALLON WATER IN A SMALL BUCKET. ADD 1 CUP OF PRESSED COTTON BALLS TO THE #1 GLASS BEAKER. SHAKE IT FOR 5 MINUTES. POUR THE ACID IN ANOTHER CONTAINER AND REMOVE THE COTTON BALLS, SQUEEZE OUT THE ACID

AND SAVE IT ALL. PLACE THE COTTON BALLS IN THE BUCKET OF WATER AND WASH OUT THE ACID. PLACE THE COTTON BALLS OUT TO DRY. THEY ARE NOW NITRATED CELLULOSE. LIGHT A SMALL PIECE.

DISCLAIMER: YOU MUST READ THIS!!!

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